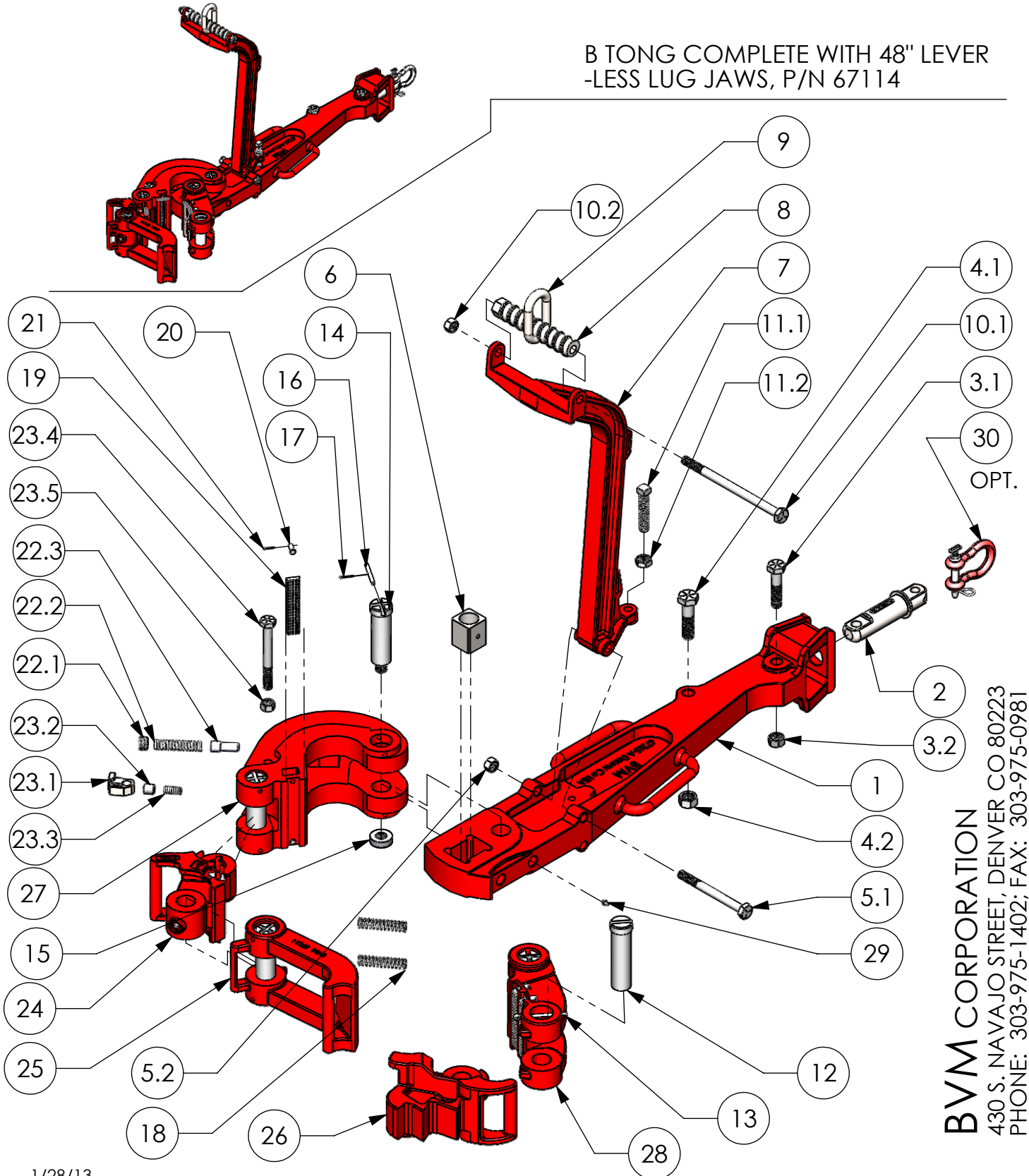


BVM MANUAL TYPE "B" TONG

55,000 ft/lbs TORQUE

The BVM Type "B" Tong has established itself to be one of the best for toughness and durability and it is the most popular tong on the market, also can be ordered with an optional 36" lever. The tong is made from alloy steel, heat treated and magnetic particle inspected. Sizes range from 3 1/2" through 13 3/8" OD All steel specifications are certified.

B TONG COMPLETE WITH 48" LEVER
-LESS LUG JAWS, P/N 67114



BVM CORPORATION
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BVM MANUAL TYPE "B" TONG 55,000 ft/lbs TORQUE

ITEM NO.	DESCRIPTION	QTY REQ.	PART NO.	WEIGHT EACH (lbs)
-	B TONG COMPLETE WITH 48" LEVER - LESS LUG JAWS	-	67114	460.0
-	48" LEVER ASSEMBLY - INCLUDES ITEMS 1-A, 2, 3, 4, 5, 6	-	67265-1	130.0
-	36" LEVER ASSEMBLY - INCLUDES ITEMS 1-B, 2, 3, 4, 5, 6	-	67265-2	120.0
1	-A 48" LEVER	1	67265-A	149.0
	-B 36" LEVER		67265-B	106.0
2	TONG LINE PIN		67269	6.9
3	TONG BOLT & NUT	1	67270	1.1
3.1	BOLT	-	1414C-36-8	0.9
3.2	LOCKNUT	-	6214C-00-8	0.2
4	BOLT & NUT	1	67270-1	1.4
4.1	BOLT	-	1416C-32-5	1.2
4.2	LOCKNUT	-	6216C-00-5	0.2
5	HANGER BOLT & NUT	1	67263-1	1.3
5.1	TONG HANGER BOLT	-	1412C-64-5	1.2
5.2	LOCKNUT	-	6212C-00-5	0.1
6	LEVER PIN BLOCK	1	67271	2.0
-	HANGER ASSEMBLY - INCLUDES ITEMS 7, 8, 9, 10, 11	-	67264-1	46.4
7	HANGER	1	67264	37.4
8	HANGER BALANCING SCREW	1	67258	5.0
9	SUSPENSION RING	1	67267	1.5
10	HANGER BALANCING BOLT & NUT	1	67266	1.7
10.1	BOLT	-	1412C-96-5	1.6
10.2	LOCKNUT	-	6212C-00-5	0.1
11	ADJUSTMENT BOLT & NUT	1	67268	0.8
11.1	BOLT	-	8014C-32-5	0.7
11.2	NUT	-	6114C-00-5	0.1
12	HINGE PIN - REMOVABLE	1	67494	4.8
13	COTTER PIN	1	30050-32-0	0.1
14	HINGE PIN - THREADED	4	67261	4.3
15	HINGE PIN NUT	4	67141	0.5
16	HINGE PIN RETAINER PIN	4	67423	0.1
17	COTTER PIN	4	30020-08-0	0.1
18	LATCH SPRING	2	67429	0.1
19	TONG DIE	4	67430	1.0
20	CLEVIS PIN	8	55060-06-0*	0.1
21	COTTER PIN	8	30020-06-0	0.1
22	BOOSTER PLUNGER ASSEMBLY	-	67361-1	0.8
22.1	BOOSTER SPRING RETAINER PLUG	1	67361-4	0.2
22.2	BOOSTER PLUNGER SPRING	1	67361-2	0.2
22.3	BOOSTER PLUNGER	1	67361-3	0.4
23	ADJUSTABLE STOP ASSEMBLY	-	67364-1	2.0
23.1	ADJUSTABLE STOP	1	67364	0.7
23.2	END CAP	1	67364-4	0.1
23.3	ADJUSTABLE STOP SPRING	1	67364-2	0.1
23.4	BOLT	1	1412C-56-8	1.0
23.5	LOCKNUT	1	6212C-00-8	0.1
24	LATCH JAW	1	67610	32.8
-	LATCH ASSEMBLY - INCLUDES ITEMS 15, 18, 25	-	67611-1	39.8
25	LATCH	1	67611	39.3
26	-A LUG JAW 3 1/28" TO 5"	1	67765	30.0
	-B LUG JAW 4" TO 5 1/2"		67927	33.0
	-C LUG JAW 4 1/4" TO 6 3/4"		67196	45.0
	-D LUG JAW 5" TO 6 3/4"		67622	41.0
	-E LUG JAW 6 5/8" TO 9"		67195	58.0
	-F LUG JAW 9" TO 10 3/4"		67297	65.0
	-G LUG JAW 11 3/4"		67285	62.0
	-H LUG JAW 12 3/4"		67569	75.0
	-I LUG JAW 13 3/8"		67592	74.0
-	LONG JAW ASSEMBLY - INCLUDES ITEMS 15 (2X), 19, 20 (2X), 21 (2X), 22, 23, 27	-	67502-1	115.0
27	LONG JAW	1	67502	113.0
-	SHORT JAW ASSEMBLY - INCLUDES ITEMS 15, 19 (2X), 20 (4X), 21 (4X), 28	-	67701-1	33.8
28	SHORT JAW	1	67701	31.0
29	GREASE FITTINGS	AR	940308-1	0.1
30	CLEVIS ASSEMBLY OPTIONAL	-	45711	2.0

AR = AS REQUIRED

* = 55060-06-0 OR 55060-08-0 DEPENDING ON CASTING